# EE 330 Lecture 17

**MOSFET Modeling** 

# Spring 2024 Exam Schedule

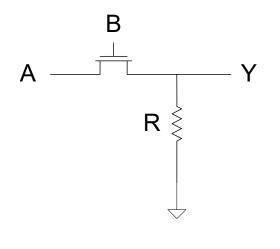
Exam 1 Friday Feb 16

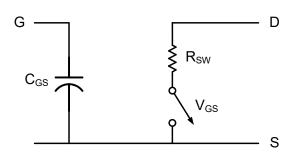
Exam 2 Friday March 8

Exam 3 Friday April 19

Final Exam Tuesday May 7 7:30 AM - 9:30 AM

# Limitations of Existing MOSFET Models





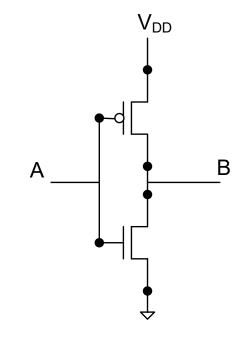
For minimum-sized devices in a 0.5 $\mu$  process with  $V_{DD}=5V$ 

$$C_{GS}\cong 1.5fF$$

$$R_{sw} \cong {2K\Omega \ n-channel \choose 6K\Omega \ p-channel}$$

What is Y when A=B=V<sub>DD</sub>

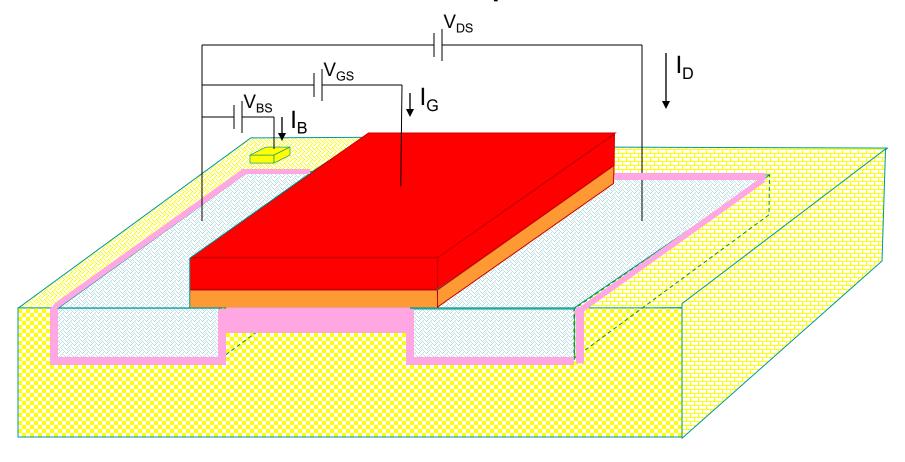
What is R<sub>SW</sub> if MOSFET is not minimum sized?



What is power dissipation if A is stuck at an intermediate voltage?

Better Model of MOSFET is Needed!

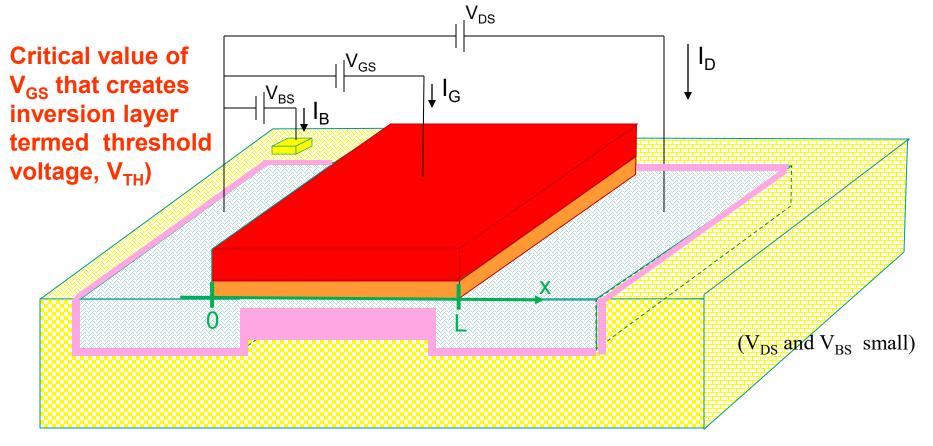
### n-Channel MOSFET Operation and Model



$$I_D = 0$$
 $I_G = 0$ 
 $I_B = 0$ 

Model in Cutoff Region

### n-Channel MOSFET Operation and Model

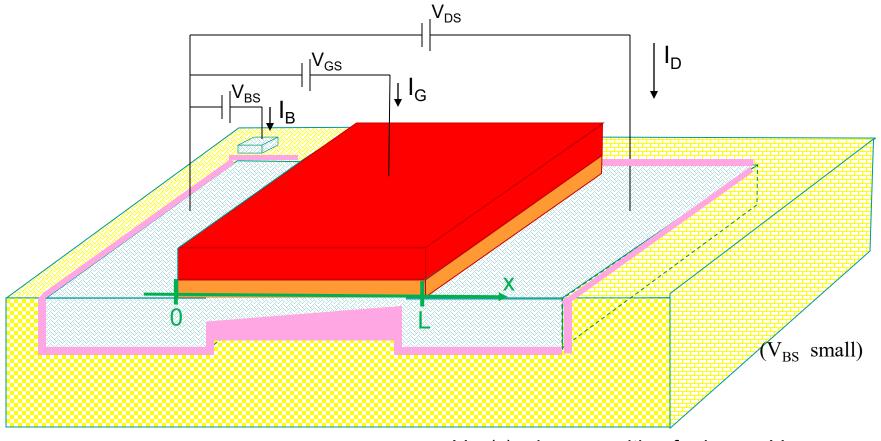


Increase V<sub>GS</sub> more

Inversion layer forms in channel
Inversion layer will support current flow from D to S
Channel behaves as thin-film resistor

$$I_DR_{CH}=V_{DS}$$
  
 $I_G=0$   
 $I_B=0$ 

### n-Channel MOSFET Operation and Model



Increase V<sub>DS</sub> and V<sub>GS</sub>>V<sub>TH</sub>

 $V_{GC}(x)$  changes with x for larger  $V_{DS}$ 

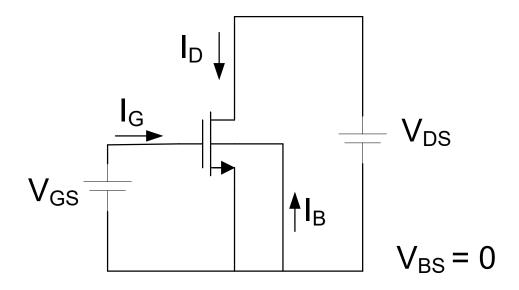
 $I_D = ?$   $I_G = 0$   $I_B = 0$ 

Inversion layer thins near drain

I<sub>D</sub> no longer linearly dependent upon V<sub>DS</sub>

Still termed "ohmic" or "triode" region of operation

# Triode Region of Operation



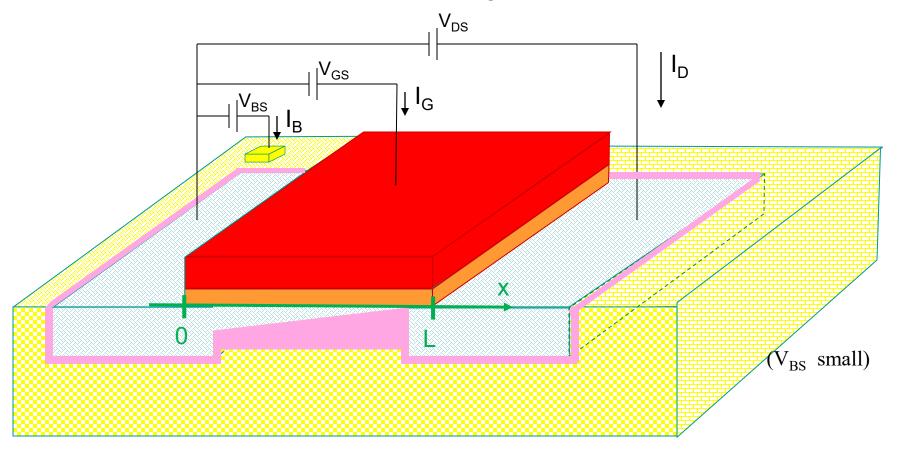
$$R_{CH} = \frac{L}{W} \frac{1}{(V_{GS} - V_{TH}) \mu C_{OX}}$$

$$I_{D} = \mu C_{OX} \frac{W}{L} \left( V_{GS} - V_{TH} - \frac{V_{DS}}{2} \right) V_{DS}$$

$$I_{G} = I_{B} = 0$$

Model in Triode Region

### n-Channel MOSFET Operation and Model



Increase  $V_{DS}$  even more (beyond  $V_{GS}$ - $V_{TH}$ )

Nothing much changes !!

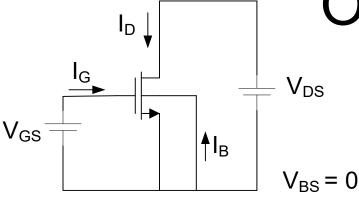
Termed "saturation" region of operation

$$I_D = ?$$

$$I_G = 0$$

$$I_B = 0$$

# Saturation Region of Operation



For V<sub>DS</sub> in Saturation

$$I_D = \frac{\mu C_{OX} W}{2L} (V_{GS} - V_{TH})^2$$

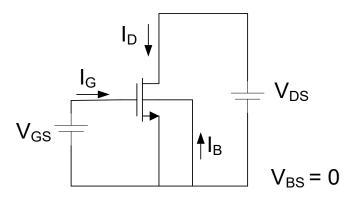
$$I_G = I_B = 0$$

Model in Saturation Region

# Model Summary

n-channel MOSFET

Notation: Don't confuse  $V_{TH}$  with  $V_t=kT/q$ 



$$I_{D} = \begin{cases} 0 & V_{GS} \leq V_{TH} \\ \mu C_{OX} \frac{W}{L} \left( V_{GS} - V_{TH} - \frac{V_{DS}}{2} \right) V_{DS} & V_{GS} \geq V_{T} & V_{DS} < V_{GS} - V_{TH} \\ \mu C_{OX} \frac{W}{2L} \left( V_{GS} - V_{TH} \right)^{2} & V_{GS} \geq V_{T} & V_{DS} \geq V_{GS} - V_{TH} \\ I_{G} = I_{B} = 0 \end{cases}$$

$$V_{GS} \ge V_T$$

$$V_{\rm GS} \ge {
m V}_T$$

$$V_{
m DS} < V_{
m GS} - V_{
m GS}$$

Cutoff

$$V_{GS} \ge V_{T}$$

$$V_{\rm GS} \geq V_{\rm T}$$
  $V_{\rm DS} \geq V_{\rm GS} - V_{\rm TH}$  Saturation

$$I_{G} = I_{B} = 0$$

Model Parameters:  $\{\mu, V_{TH}, C_{OX}\}$  Design Parameters :  $\{W, L\}$ 

This is a piecewise model (not piecewise linear though) Piecewise model is continuous at transition between regions

(Deep triode special case of triode where  $V_{DS}$  is small  $R_{CH} = \frac{L}{W} \frac{1}{(V_{GS} - V_{TH}) \mu C_{OY}}$ )

Note: This is the third model we have introduced for the MOSFET

# Review from last lecture Model Summary

n-channel MOSFET

Observations about this model (developed for V<sub>BS</sub>=0):

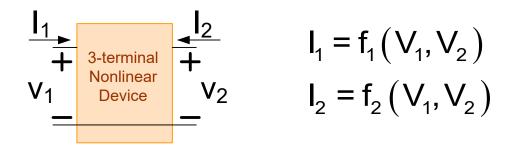
$$I_{D} = f_{1}(V_{GS}, V_{DS})$$

$$I_{G} = f_{2}(V_{GS}, V_{DS})$$

$$I_{B} = f_{3}(V_{GS}, V_{DS})$$

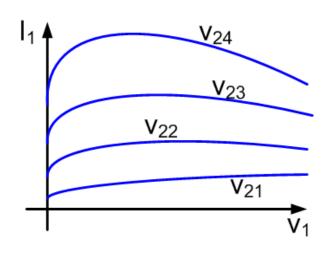
This is a nonlinear piecewise model characterized by the functions  $f_1$ ,  $f_2$ , and  $f_3$  where we have assumed that the port voltages  $V_{GS}$  and  $V_{DS}$  are the independent variables and the drain currents are the dependent variables

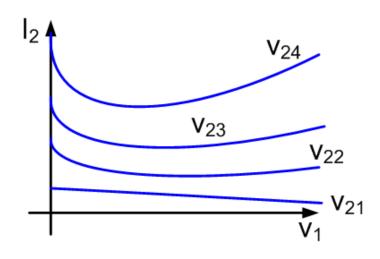
# General Nonlinear Models



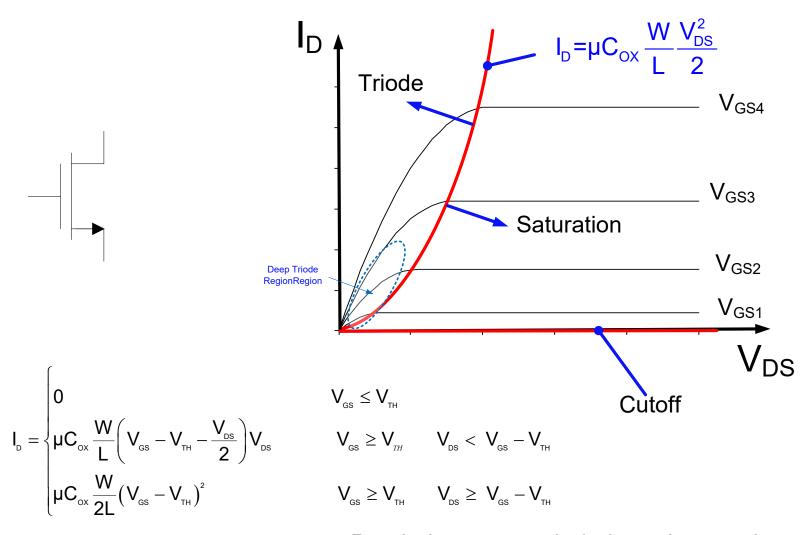
I<sub>1</sub> and I<sub>2</sub> are 3-dimensional relationships which are often difficult to visualize

Two-dimensional representation of 3-dimensional relationships





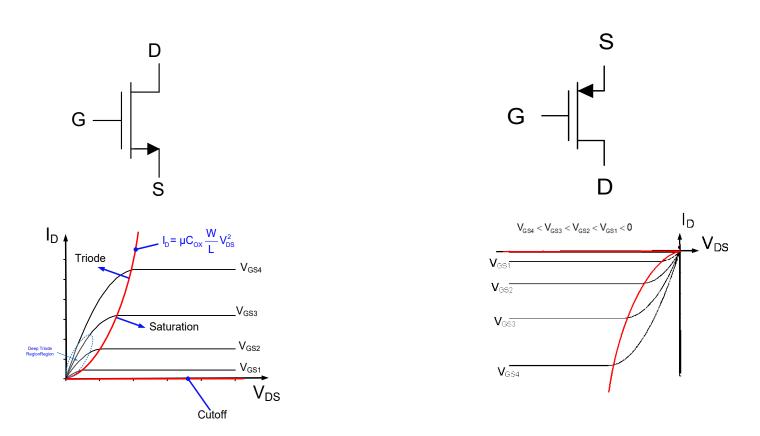
# Graphical Representation of MOS Model



 $I_G = I_B = 0$ 

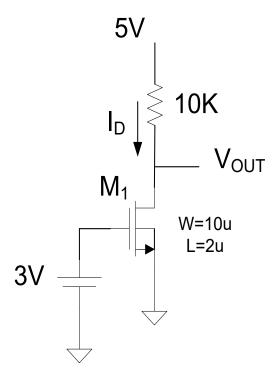
Parabola separated triode and saturation regions and corresponds to  $V_{DS}=V_{GS}-V_{TH}$ 

### PMOS and NMOS Models



- Functional form identical, sign changes and parameter values different
- Will give details about p-channel model later

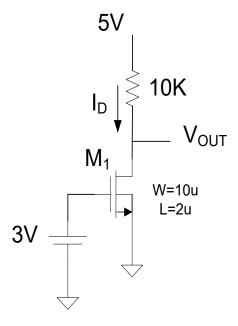
Example: Determine the output voltage for the following circuit using the square-law model of the MOSFET. Assume  $V_{TH}$ =1V and  $\mu C_{Ox}$ =100 $\mu$ AV<sup>-2</sup>



#### Solution:

Since V<sub>GS</sub>>V<sub>TH</sub>, M<sub>1</sub> is operating in either saturation or triode region Strategy will be to guess region of operation, solve, and then verify region Example: Determine the output voltage for the following circuit using the square-law model of the MOSFET. Assume  $V_{TH}$ =1V and

 $\mu C_{OX} = 100 \mu AV^{-2}$ 



#### Solution:

#### Guess M<sub>1</sub> in saturation

$$SV=I_D10K+V_{OUT}$$

$$I_D = \frac{\mu C_{OX}W}{2L} (3-V_{TH})^2$$

Required verification:  $V_{DS} > V_{GS} - V_{TH}$ 

Can eliminate  $I_D$  between these 2 equations to obtain  $V_{OUT}$ 

Example: Determine the output voltage for the following circuit using the square-law model of the MOSFET. Assume  $V_{TH}$ =1V and  $\mu C_{Ox}$ =100 $\mu$ AV<sup>-2</sup>

Guess M<sub>1</sub> in saturation

Required verification:  $V_{DS}$ > $V_{GS}$ - $V_{T}$ 

$$SV = I_D 10K + V_{OUT}$$

$$I_D = \frac{\mu C_{OX} W}{2L} (3 - V_{TH})^2$$

$$V_{OUT} = 5V-10K \left[ \frac{100\mu AV^{-2}10\mu}{2 \cdot 2\mu} (2V)^2 \right]$$

$$V_{OUT} = -5V$$

Verification: V<sub>DS</sub>=V<sub>OUT</sub>

-5 >? 2V -- 0 No! So verification fails and Guess of region is invalid

# Example: Determine the output voltage for the following circuit using the square-law model of the MOSFET. Assume $V_{TH}=1V$ and

 $\mu C_{OX} = 100 \mu AV^{-2}$ 

Guess M₁ in triode

Required verification: 
$$V_{DS} < V_{GS} - V_{T}$$

$$I_D = \frac{\mu C_{OX}W}{L} \left( 3 - V_{TH} - \frac{V_{DS}}{2} \right) V_{DS}$$

$$V_{OUT} = 5V-10K \left[ \frac{100\mu AV^{-2}10\mu}{2\mu} \left( 2V - \frac{V_{OUT}}{2} \right) V_{OUT} \right]$$

$$V_{OUT} = 5V - \left[5\left(2V - \frac{V_{OUT}}{2}\right)V_{OUT}\right]$$

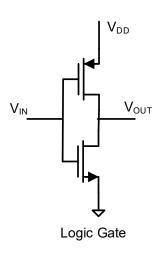
Solving for V<sub>OUT</sub>, obtain

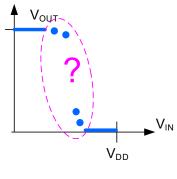
$$V_{OUT} = 0.515V$$

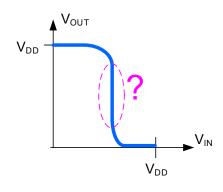
Verification:  $V_{DS}=V_{OUT}$ 0.515 <? 2V Yes!

So verification succeeds and triode region is valid

## Limitations of Existing Models

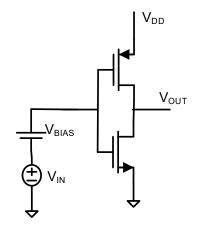






Switch-Level Models

Simple square-law Model

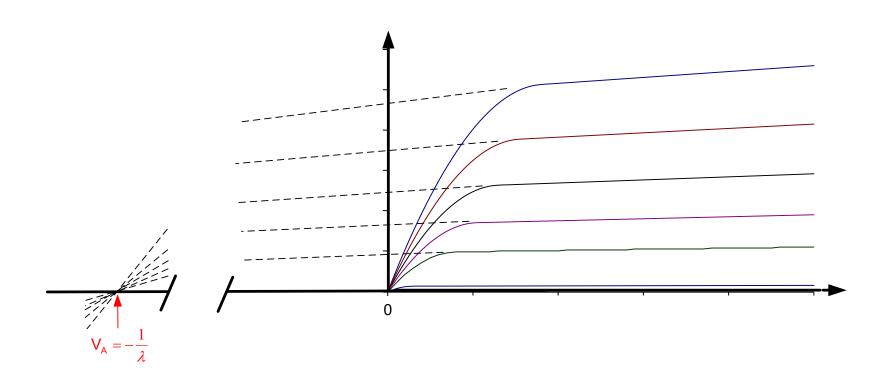


Switch-Level Models
Simple square-law Model

Voltage Gain Input/Output Relationship

•

### **Model Extensions**

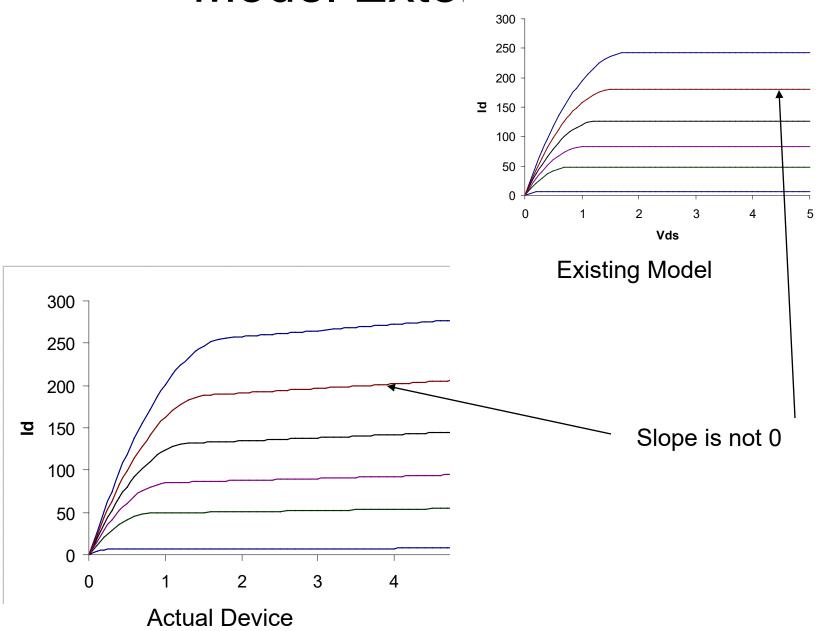


Projections intersect –V<sub>DS</sub> axis at same point, termed Early Voltage

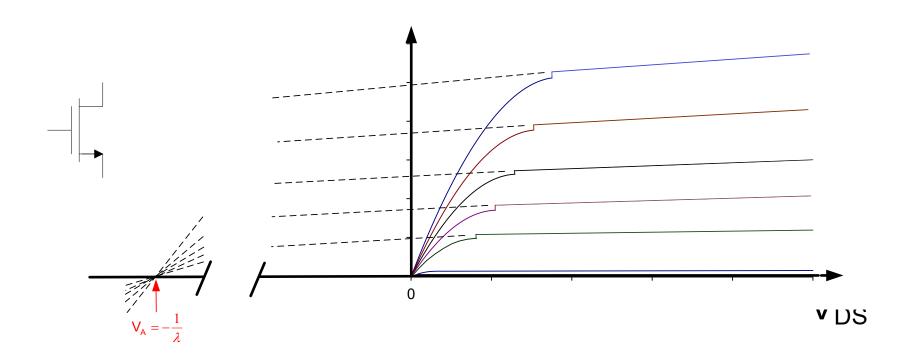
Typical values from -20V to -200V

Usually use parameter  $\lambda$  instead of  $V_A$  in MOS model

# Model Extensions



### **Model Extensions**



$$I_{D} = \begin{cases} 0 & V_{GS} \leq V_{TH} \\ \mu C_{OX} \frac{W}{L} \bigg( V_{GS} - V_{TH} - \frac{V_{DS}}{2} \bigg) V_{DS} & V_{GS} \geq V_{TH} & V_{DS} < V_{GS} - V_{TH} \\ \mu C_{OX} \frac{W}{2L} \big( V_{GS} - V_{TH} \big)^2 \bullet \big( 1 + \lambda V_{DS} \big) & V_{GS} \geq V_{TH} & V_{DS} \geq V_{GS} - V_{TH} \end{cases}$$

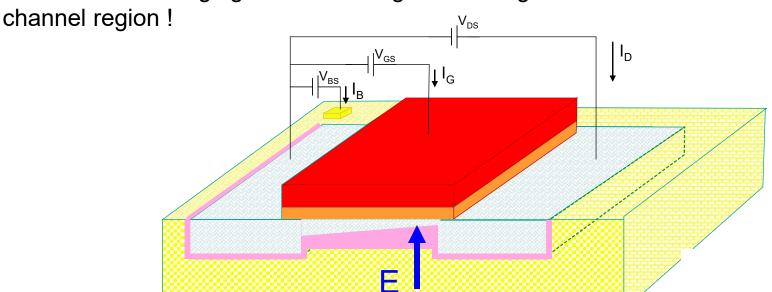
Note: This introduces small discontinuity in model at SAT/Triode transition

### **Further Model Extensions**

Existing model does not depend upon the bulk voltage!



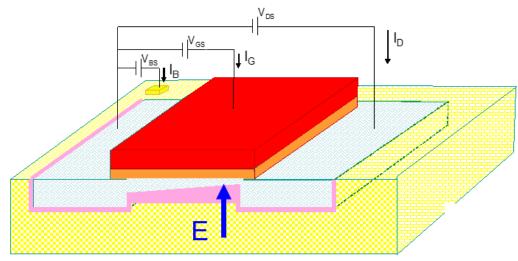
Observe that changing the bulk voltage will change the electric field in the



#### **Further Model Extensions**

Existing model does not depend upon the bulk voltage!

Observe that changing the bulk voltage will change the electric field in the channel region!



Changing the bulk voltage will change the thickness of the inversion layer Changing the bulk voltage will change the threshold voltage of the device

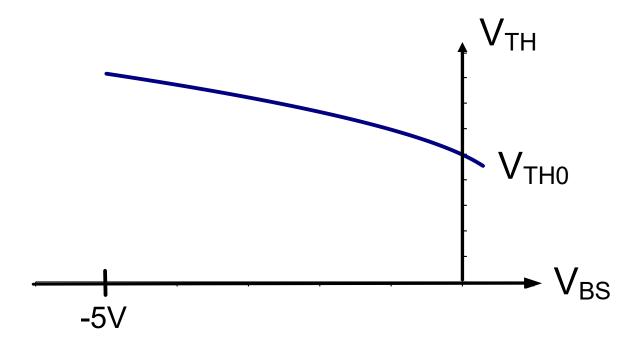
$$V_{TH} = V_{TH0} + \gamma \left( \sqrt{\phi - V_{BS}} - \sqrt{\phi} \right)$$

 $\varphi$  is the surface potential (some authors use symbol  $\Phi_S)$   $\gamma$  is the bulk threshold

Typical Bulk Effects on Threshold Voltage for n-channel Devices

$$V_{TH} = V_{TH0} + \gamma \left( \sqrt{\phi - V_{BS}} - \sqrt{\phi} \right)$$

$$\gamma \cong 0.4V^{1/2} \qquad \phi \cong 0.6V$$



- Bulk-Diffusion Generally Reverse Biased (V<sub>BS</sub><0 or at least V<sub>BS</sub><0.3V) for n-channel</li>
- Shift in threshold voltage with bulk voltage can be substantial
- Often V<sub>BS</sub>=0

Typical Bulk Effects on Threshold Voltage for n-channel Devices

$$V_{TH} = V_{TH0} + \gamma \left( \sqrt{\phi - V_{BS}} - \sqrt{\phi} \right)$$

$$\gamma \cong 0.4V^{1/2} \quad \phi \cong 0.6V$$

$$V_{TH}$$

$$V_{TH0}$$

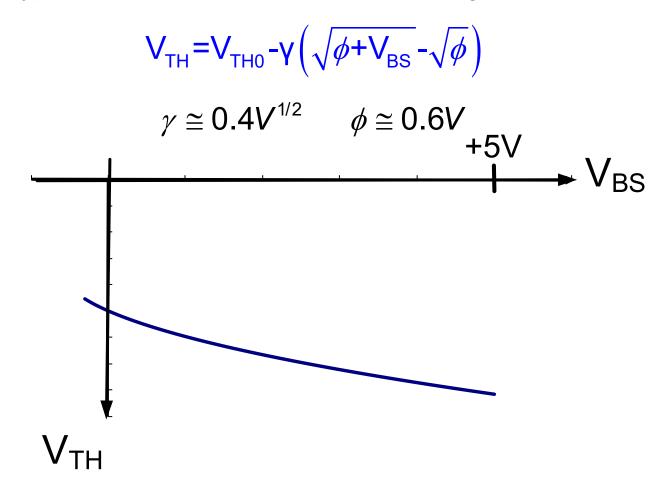
$$V_{TH0}$$

$$V_{TH0}$$

$$\Delta V = V_{TH} - V_{TH0} = \gamma \left( \sqrt{\phi - V_{BS}} - \sqrt{\phi} \right)$$

$$\Delta V \cong 0.4 \left( \sqrt{0.6V - 5V} - \sqrt{0.6} \right) \cong 0.64V$$

Typical Bulk Effects on Threshold Voltage for p-channel Devices



- Bulk-Diffusion Generally Reverse Biased (VBS>0 or at least VBS>-0.3V) for p-channel
- Same functional form as for n-channel but V<sub>TH0</sub><0</li>
- Magnitude of threshold voltage increases with magnitude of reverse bias

# Model Extension Summary

$$\begin{array}{l} I_G \!=\! 0 \\ I_B \!=\! 0 \end{array}$$

$$I_{\text{D}} = \begin{cases} 0 & V_{\text{GS}} \leq V_{\text{TH}} \\ \mu C_{\text{OX}} \frac{W}{L} \left( V_{\text{GS}} - V_{\text{TH}} - \frac{V_{\text{DS}}}{2} \right) V_{\text{DS}} & V_{\text{GS}} \geq V_{\text{TH}} & V_{\text{DS}} < V_{\text{GS}} - V_{\text{TH}} \\ \mu C_{\text{OX}} \frac{W}{2L} \left( V_{\text{GS}} - V_{\text{TH}} \right)^2 \bullet \left( 1 + \lambda V_{\text{DS}} \right) & V_{\text{GS}} \geq V_{\text{TH}} & V_{\text{DS}} \geq V_{\text{GS}} - V_{\text{TH}} \end{cases}$$

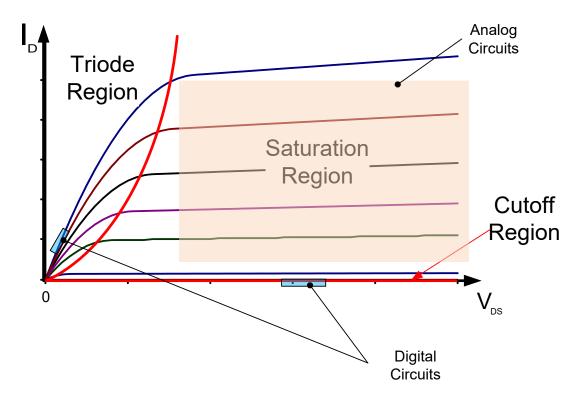
$$V_{\text{TH}} = V_{\text{TH0}} + \gamma \left( \sqrt{\phi - V_{\text{BS}}} - \sqrt{\phi} \right)$$

Model Parameters :  $\{\mu, C_{OX}, V_{THO}, \phi, \gamma, \lambda\}$ 

Design Parameters: {W,L} but only one degree of freedom W/L



#### Operation Regions by Applications



Most analog circuits operate in the saturation region

(basic VVR operates in triode and is an exception)

Most digital circuits operate in triode and cutoff regions and switch between these two with Boolean inputs

# Model Extension (short devices)

$$I_{\scriptscriptstyle D} = \begin{cases} 0 & V_{\scriptscriptstyle GS} \leq V_{\scriptscriptstyle TH} \\ \mu C_{\scriptscriptstyle OX} \frac{W}{L} \bigg( V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH} - \frac{V_{\scriptscriptstyle DS}}{2} \bigg) V_{\scriptscriptstyle DS} & V_{\scriptscriptstyle GS} \geq V_{\scriptscriptstyle TH} & V_{\scriptscriptstyle DS} < V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH} \\ \mu C_{\scriptscriptstyle OX} \frac{W}{2L} \big( V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH} \big)^2 & V_{\scriptscriptstyle GS} \geq V_{\scriptscriptstyle TH} & V_{\scriptscriptstyle DS} \geq V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH} \end{cases}$$

As the channel length becomes very short, velocity saturation will occur in the channel and this will occur with electric fields around 2V/u. So, if a gate length is around 1u, then voltages up to 2V can be applied without velocity saturation. But, if gate length decreases and voltages are kept high, velocity saturation will occur

$$I_{\scriptscriptstyle D} = \begin{cases} 0 & V_{\scriptscriptstyle GS} \leq V_{\scriptscriptstyle TH} \\ \frac{\theta_{\scriptscriptstyle 2}}{\theta_{\scriptscriptstyle 1}} \mu C_{\scriptscriptstyle OX} \frac{W}{L} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\frac{\alpha}{2}} V_{\scriptscriptstyle DS} & V_{\scriptscriptstyle GS} \geq V_{\scriptscriptstyle TH} & V_{\scriptscriptstyle DS} < \theta_{\scriptscriptstyle 1} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\frac{\alpha}{2}} \\ \theta_{\scriptscriptstyle 2} \mu C_{\scriptscriptstyle OX} \frac{W}{L} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\alpha} & V_{\scriptscriptstyle GS} \geq V_{\scriptscriptstyle TH} & V_{\scriptscriptstyle DS} \geq \theta_{\scriptscriptstyle 1} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\frac{\alpha}{2}} \end{cases}$$

 $\alpha$  is the velocity saturation index,  $2 \ge \alpha \ge 1$ 

# Model Extension (short devices) (n-channel device)

$$I_{\scriptscriptstyle D} = \begin{cases} 0 & V_{\scriptscriptstyle GS} \leq V_{\scriptscriptstyle TH} \\ \frac{\theta_{\scriptscriptstyle 2}}{\theta_{\scriptscriptstyle 1}} \mu C_{\scriptscriptstyle OX} \frac{W}{L} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\frac{\alpha}{2}} V_{\scriptscriptstyle DS} & V_{\scriptscriptstyle GS} \geq V_{\scriptscriptstyle TH} & V_{\scriptscriptstyle DS} < \theta_{\scriptscriptstyle 1} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\frac{\alpha}{2}} \\ \theta_{\scriptscriptstyle 2} \mu C_{\scriptscriptstyle OX} \frac{W}{L} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\alpha} & V_{\scriptscriptstyle GS} \geq V_{\scriptscriptstyle TH} & V_{\scriptscriptstyle DS} \geq \theta_{\scriptscriptstyle 1} \left(V_{\scriptscriptstyle GS} - V_{\scriptscriptstyle TH}\right)^{\frac{\alpha}{2}} \end{cases}$$

 $\alpha$  is the velocity saturation index,  $2 \ge \alpha \ge 1$ 

No longer a square-law model (some term it an  $\alpha$ -power or  $\alpha$ -law model)

For long devices,  $\alpha$ =2

Channel length modulation ( $\lambda$ ) and bulk effects can be added to the velocity Saturation as well

Degrading of  $\alpha$  is not an attractive limitation of the MOSFET

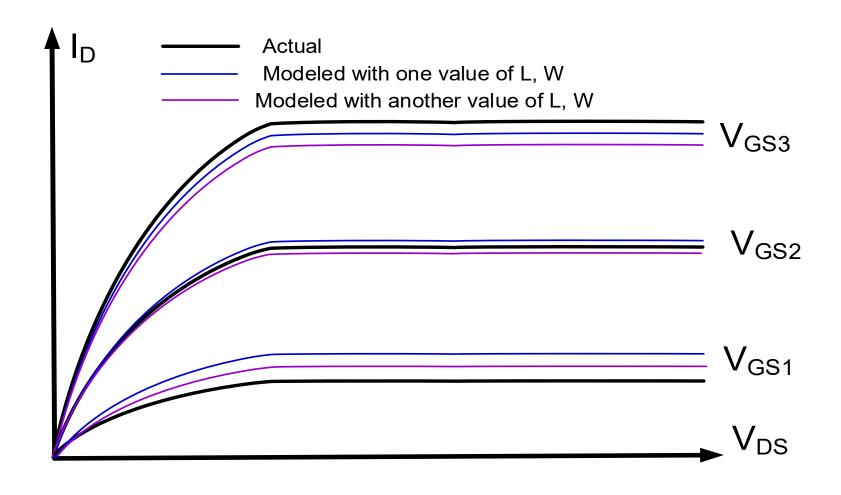
Be aware of existence but of little use!

(too complicated for analytical calculations, not accurate enough for simulations)

# Model Extension (BSIM model)

```
.MODEL CMOSN NMOS (
                                                     LEVEL
                                                             = 49
+VERSION = 3.1
                           TNOM
                                   = 27
                                                     TOX
                                                             = 1.42E-8
+XJ
         = 1.5E-7
                           NCH
                                   = 1.7E17
                                                     VTHO
                                                             = 0.629035
+K1
         = 0.8976376
                           K2
                                   = -0.09255
                                                     кз
                                                             = 24.0984767
+K3B
         = -8.2369696
                                   = 1.041146E-8
                                                             = 1E-9
                           WΟ
                                                     NLX
+DVTOW
         = 0
                           DVT1W
                                   = 0
                                                     DVT2W
                                                             = 0
+DVT0
         = 2.7123969
                           DVT1
                                   = 0.4232931
                                                     DVT2
                                                             = -0.1403765
+00
         = 451.2322004
                           UA
                                   = 3.091785E-13
                                                     UΒ
                                                             = 1.702517E-18
+UC
         = 1.22401E-11
                           VSAT
                                   = 1.715884E5
                                                     A0
                                                             = 0.6580918
+AGS
         = 0.130484
                           B0
                                   = 2.446405E-6
                                                     B1
                                                             = 5E-6
+KETA
         = -3.043349E-3
                           A1
                                   = 8.18159E-7
                                                     A2
                                                             = 0.3363058
+RDSW
         = 1.367055E3
                           PRWG
                                   = 0.0328586
                                                     PRWB
                                                             = 0.0104806
+WR
         = 1
                           WINT
                                   = 2.443677E-7
                                                     LINT
                                                             = 6.999776E-8
+XL
         = 1E-7
                           XW
                                                     DWG
                                                             = -1.256454E-8
                                   = -1.493503E-4
                                                     NFACTOR = 1.0354201
+DWB
         = 3.676235E-8
                           VOFF
+CIT
         = 0
                           CDSC
                                   = 2.4E-4
                                                     CDSCD
                                                             = 0
+CDSCB
                                                     ETAB
                                                              = -1.5324E-4
         = 0
                           ETA0
                                   = 2.342963E-3
                           PCLM
                                   = 2.5941582
+DSUB
         = 0.0764123
                                                     PDIBLC1 = 0.8187825
+PDIBLC2 = 2.366707E-3
                                                             = 0.9919348
                           PDIBLCB = -0.0431505
                                                     DROUT
                                   = 3.238266E-4
+PSCBE1 = 6.611774E8
                           PSCBE2
                                                     PVAG
                                                             = 0
+PRT
                           UTE
                                   = -1.5
                                                     KT1
                                                              = -0.11
+KT1L
         = 0
                           KT2
                                   = 0.022
                                                     UA1
                                                              = 4.31E-9
+UB1
         = -7.61E-18
                           UC1
                                   = -5.6E-11
                                                     AT
                                                              = 3.3E4
+WL
         = 0
                           WLN
                                                     WW
                                                              = 0
+WWN
         = 1
                           WWI.
                                   = 0
                                                     LL
                                                              = 0
+LLN
         = 1
                           LW
                                   = 0
                                                     LWN
                                                              = 1
+LWL
         = 0
                           CAPMOD
                                   = 2
                                                     XPART
                                                              = 0.5
+CGDO
         = 2.32E-10
                           CGSO
                                   = 2.32E-10
                                                     CGBO
                                                              = 1E-9
+CJ
         = 4.282017E-4
                           PB
                                   = 0.9317787
                                                              = 0.4495867
                                                     ΜJ
+CJSW
         = 3.034055E-10
                           PBSW
                                   = 0.8
                                                              = 0.1713852
                                                     MJSW
+CJSWG
         = 1.64E-10
                           PBSWG
                                                     MJSWG
                                                              = 0.1713852
                                   = 0.8
+CF
         = 0
                           PVTH0
                                   = 0.0520855
                                                     PRDSW
                                                              = 112.8875816
+PK2
                           WKETA
                                                     LKETA
         = -0.0289036
                                   = -0.0237483
                                                              = 1.728324E-3
```

### Model Errors with Different W/L Values



# **BSIM Binning Model**

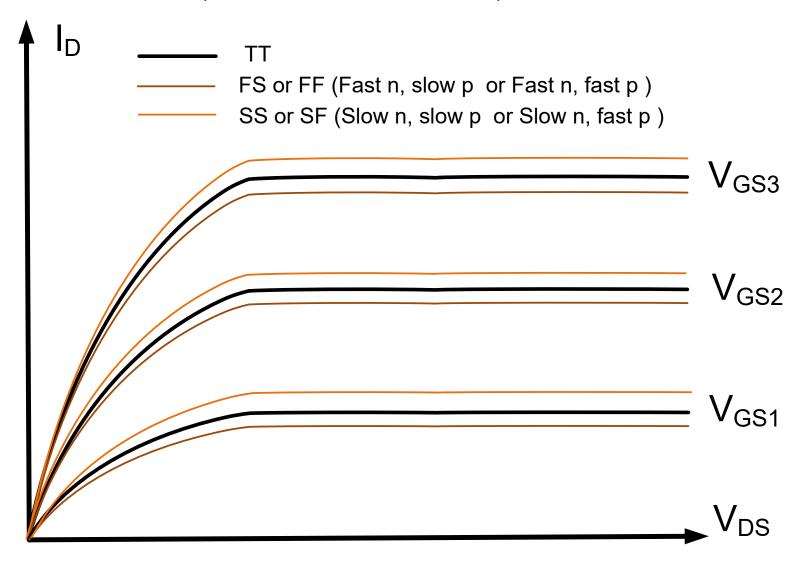
- Bin on device sizes
- multiple BSIM models!

```
.MODEL CMOSN NMOS (
                                                     LEVEL
                                                             = 49
+VERSION = 3.1
                           TNOM
                                   = 27
                                                     TOX
                                                             = 1.42E-8
+XJ
         = 1.5E-7
                           NCH
                                   = 1.7E17
                                                     VTHO
                                                             = 0.629035
+K1
         = 0.8976376
                           K2
                                   = -0.09255
                                                     K3
                                                             = 24.0984767
+K3B
         = -8.2369696
                           WΟ
                                   = 1.041146E-8
                                                     NLX
                                                             = 1E-9
+DVTOW
         = 0
                           DVT1W
                                   = 0
                                                     DVT2W
                                                             = 0
+DVT0
         = 2.7123969
                           DVT1
                                   = 0.4232931
                                                     DVT2
                                                             = -0.1403765
+00
         = 451.2322004
                           UA
                                   = 3.091785E-13
                                                     UB
                                                             = 1.702517E-18
+UC
         = 1.22401E-11
                           VSAT
                                   = 1.715884E5
                                                     A0
                                                             = 0.6580918
+AGS
         = 0.130484
                           B0
                                   = 2.446405E-6
                                                     B1
                                                             = 5E-6
+KETA
         = -3.043349E-3
                                   = 8.18159E-7
                                                     A2
                                                             = 0.3363058
+RDSW
         = 1.367055E3
                           PRWG
                                   = 0.0328586
                                                     PRWB
                                                             = 0.0104806
+WR
         = 1
                           THIW
                                   = 2.443677E-7
                                                     LINT
                                                             = 6.999776E-8
+XL
         = 1E-7
                           XW
                                                     DWG
                                                             = -1.256454E-8
+DWB
         = 3.676235E-8
                           VOFF
                                   = -1.493503E-4
                                                     NFACTOR = 1.0354201
+CIT
         = 0
                           CDSC
                                   = 2.4E-4
                                                     CDSCD
                                                             = 0
                                                     ETAB
                                                             = -1.5324E-4
+CDSCB
         = 0
                           ETA0
                                   = 2.342963E-3
                           PCLM
+DSUB
         = 0.0764123
                                   = 2.5941582
                                                     PDIBLC1 = 0.8187825
+PDIBLC2 = 2.366707E-3
                           PDIBLCB = -0.0431505
                                                     DROUT
                                                             = 0.9919348
+PSCBE1 = 6.611774E8
                           PSCBE2
                                   = 3.238266E-4
                                                     PVAG
                                                             = 0
+PRT
                           UTE
                                   = -1.5
                                                     KT1
                                                             = -0.11
         = 0
+KT1L
         = 0
                           KT2
                                   = 0.022
                                                     UA1
                                                             = 4.31E-9
+UB1
         = -7.61E-18
                           UC1
                                   = -5.6E-11
                                                     AT
                                                             = 3.3E4
+WL
                           WLN
                                                     WW
+WWN
         = 1
                           WWL
                                   = 0
                                                     _{\rm LL}
                                                             = 0
+LLN
         = 1
                           LW
                                   = 0
                                                     LWN
                                                             = 1
                           CAPMOD
+LWL
         = 0
                                   = 2
                                                     XPART
                                                              = 0.5
+CGDO
         = 2.32E-10
                           CGSO
                                   = 2.32E-10
                                                     CGBO
                                                             = 1E-9
+CJ
         = 4.282017E-4
                           PB
                                   = 0.9317787
                                                     MJ
                                                             = 0.4495867
+CJSW
         = 3.034055E-10
                           PBSW
                                                     MJSW
                                                             = 0.1713852
                                   = 0.8
+CJSWG
                           PBSWG
                                                     MJSWG
                                                             = 0.1713852
         = 1.64E-10
                                   = 0.8
+CF
         = 0
                           PVTHO
                                                     PRDSW
                                                             = 112.8875816
                                   = 0.0520855
+PK2
         = -0.0289036
                           WKETA
                                   = -0.0237483
                                                     LKETA
                                                             = 1.728324E-3
```

With 32 bins, this model has 3040 model parameters!

### Model Changes with Process Variations

(n-ch characteristics shown)



Corner models can improve model accuracy

### **BSIM Corner Models with Binning**

- Often 4 corners in addition to nominal TT, FF, FS, SF, and SS

#### - bin on device sizes

```
.MODEL CMOSN NMOS (
                                                      LEVEL
                                                               = 49
+VERSION = 3.1
                                    = 27
                                                       TOX
                                                               = 1.42E-8
                           TNOM
+XJ
         = 1.5E-7
                           NCH
                                    = 1.7E17
                                                      VTHO
                                                               = 0.629035
+K1
         = 0.8976376
                           K2
                                    = -0.09255
                                                      K3
                                                               = 24.0984767
+K3B
         = -8.2369696
                                                      NLX
                           W0
                                    = 1.041146E-8
                                                               = 1E-9
                           DVT1W
                                                      DVT2W
+DVTOW
         = 0
                                    = 0
                                                               = 0
+DVT0
         = 2.7123969
                           DVT1
                                    = 0.4232931
                                                      DVT2
                                                               = -0.1403765
+00
         = 451.2322004
                                    = 3.091785E-13
                                                               = 1.702517E-18
+UC
         = 1.22401E-11
                           VSAT
                                    = 1.715884E5
                                                      A0
                                                               = 0.6580918
+AGS
         = 0.130484
                           B0
                                    = 2.446405E-6
                                                      В1
                                                               = 5E-6
+KETA
         = -3.043349E-3
                           Α1
                                    = 8.18159E-7
                                                      A2
                                                               = 0.3363058
+RDSW
         = 1.367055E3
                           PRWG
                                    = 0.0328586
                                                       PRWB
                                                               = 0.0104806
+WR
         = 1
                           WINT
                                    = 2.443677E-7
                                                      LINT
                                                               = 6.999776E-8
+XL
         = 1E-7
                           XW
                                                      DWG
                                                               = -1.256454E-8
         = 3.676235E-8
+DWB
                           VOFF
                                    = -1.493503E-4
                                                      NFACTOR = 1.0354201
+CIT
         = 0
                           CDSC
                                    = 2.4E-4
                                                       CDSCD
+CDSCB
         = 0
                           ETA0
                                    = 2.342963E-3
                                                      ETAB
                                                               = -1.5324E-4
         = 0.0764123
                           PCLM
                                                       PDIBLC1 = 0.8187825
+DSUB
                                    = 2.5941582
+PDIBLC2 = 2.366707E-3
                           PDIBLCB = -0.0431505
                                                       DROUT
                                                               = 0.9919348
+PSCBE1
         = 6.611774E8
                           PSCBE2
                                    = 3.238266E-4
                                                       PVAG
                                                               = 0
+DET.TA
                                                      MORMOD = 1
         = 0.01
                           RSH
                                    = 83.5
 +PRT
          = 0
                             UTE
                                     = -1.5
                                                       KT1
                                                                = -0.11
 +KT1L
          = 0
                             KT2
                                     = 0.022
                                                        UA1
                                                                = 4.31E-9
 +UB1
          = -7.61E-18
                             UC1
                                     = -5.6E-11
                                                       AΤ
                                                                = 3.3E4
 +WL
          = 0
                             WLN
                                     = 1
                                                       WW
                                                                = 0
 +WWN
          = 1
                             WWL
                                                       _{
m LL}
                                                                = 0
 +LLN
          = 1
                             LW
                                     = 0
                                                       LWN
                                                                = 1
 +LWL
          = 0
                             CAPMOD
                                     = 2
                                                       XPART
                                                                = 0.5
 +CGDO
          = 2.32E-10
                             CGSO
                                     = 2.32E-10
                                                        CGBO
                                                                = 1E-9
 +CJ
          = 4.282017E-4
                             PB
                                     = 0.9317787
                                                       MJ
                                                                = 0.4495867
 +CJSW
                                                       MJSW
          = 3.034055E-10
                             PBSW
                                     = 0.8
                                                                = 0.1713852
          = 1.64E-10
                                                                = 0.1713852
 +CJSWG
                             PBSWG
                                     = 0.8
                                                       MJSWG
                                                                = 112.8875816
 +CF
          = 0
                             PVTHO
                                     = 0.0520855
                                                        PRDSW
 +PK2
                                     = -0.0237483
                                                       LKETA
          = -0.0289036
                             WKETA
                                                                = 1.728324E-3
                                                                                   )
```

#### How many models of the MOSFET do we have?

Switch-level model (2)

Square-law model

Square-law model (with  $\lambda$  and bulk additions)

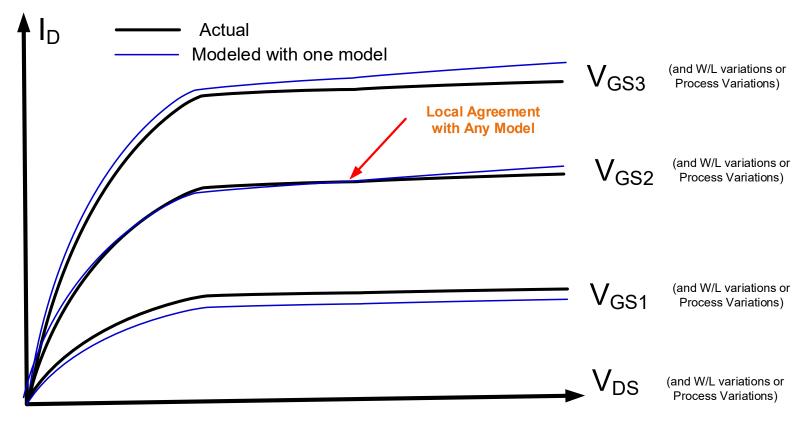
 $\alpha$ -law model (with  $\lambda$  and bulk additions)

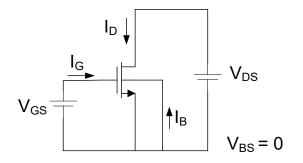
BSIM model

BSIM model (with binning extensions)

BSIM model (with binning extensions and process corners)

#### The Modeling Challenge

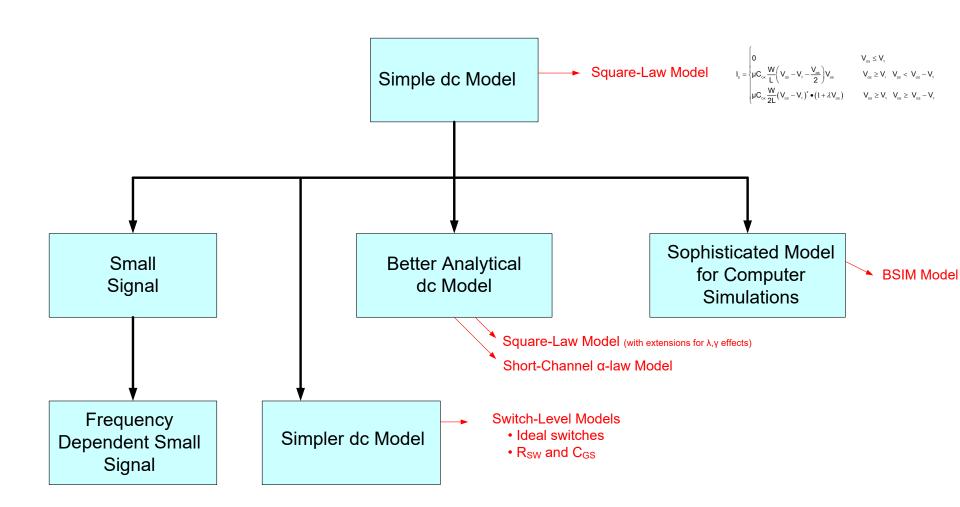




$$\begin{split} I_D &= f_1 \left( V_{GS}, V_{DS} \right) \\ I_G &= f_2 \left( V_{GS}, V_{DS} \right) \\ I_B &= f_3 \left( V_{GS}, V_{DS} \right) \end{split}$$

Difficult to obtain analytical functions that accurately fit actual devices over bias, size, and process variations

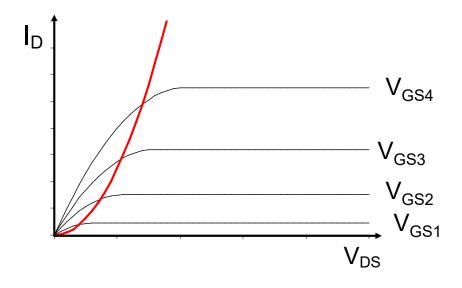
### **Model Status**



# In the next few slides, the models we have developed will be listed and reviewed

- Square-law Model
- Switch-level Models
- Extended Square-law model
- Short-channel model
- BSIM Model
- BSIM Binning Model
- Corner Models

## Square-Law Model

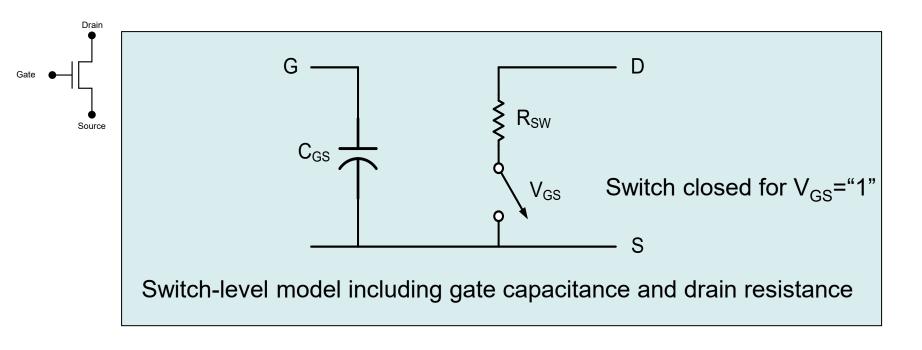


$$I_{_{D}} = \begin{cases} 0 & V_{_{GS}} \leq V_{_{TH}} \\ \mu C_{_{OX}} \frac{W}{L} \bigg( V_{_{GS}} - V_{_{TH}} - \frac{V_{_{DS}}}{2} \bigg) V_{_{DS}} & V_{_{GS}} \geq V_{_{TH}} & V_{_{DS}} < V_{_{GS}} - V_{_{TH}} \\ \mu C_{_{OX}} \frac{W}{2L} \big( V_{_{GS}} - V_{_{TH}} \big)^2 & V_{_{GS}} \geq V_{_{TH}} & V_{_{DS}} \geq V_{_{GS}} - V_{_{TH}} \end{cases}$$

Model Parameters :  $\{\mu, C_{OX}, V_{TH0}\}$ 

Design Parameters: {W,L} but only one degree of freedom W/L

### Switch-Level Models



C<sub>GS</sub> and R<sub>SW</sub> dependent upon device sizes and process

For minimum-sized devices in a 0.5u process

$$C_{GS} \cong 1.5fF$$
  $R_{sw} \cong {2K\Omega \ n-channel \choose 6K\Omega \ p-channel}$ 

Considerable emphasis will be placed upon device sizing to manage  $C_{\text{GS}}$  and  $R_{\text{SW}}$ 

Model Parameters : {C<sub>GS</sub>,R<sub>SW</sub>}

## Extended Square-Law Model

$$\begin{split} & \textbf{I}_{\text{B}} = \textbf{0} \\ & \textbf{I}_{\text{B}} = \textbf{0} \\ & \textbf{I}_{\text{D}} = \begin{cases} 0 & V_{\text{GS}} \leq V_{\text{TH}} \\ \mu C_{\text{OX}} \frac{W}{L} \bigg( V_{\text{GS}} - V_{\text{TH}} - \frac{V_{\text{DS}}}{2} \bigg) V_{\text{DS}} & V_{\text{GS}} \geq V_{\text{TH}} & V_{\text{DS}} < V_{\text{GS}} - V_{\text{TH}} \\ \mu C_{\text{OX}} \frac{W}{2L} \big( V_{\text{GS}} - V_{\text{TH}} \big)^2 \bullet \big( 1 + \lambda V_{\text{DS}} \big) & V_{\text{GS}} \geq V_{\text{TH}} & V_{\text{DS}} \geq V_{\text{GS}} - V_{\text{TH}} \\ V_{\text{TH}} = V_{\text{TH0}} + \gamma \Big( \sqrt{\phi - V_{\text{BS}}} - \sqrt{\phi} \Big) \end{split}$$

Model Parameters :  $\{\mu, C_{OX}, V_{THO}, \phi, \gamma, \lambda\}$ 

Design Parameters: {W,L} but only one degree of freedom W/L

### **Short-Channel Model**

$$\mathbf{I}_{\scriptscriptstyle D} = \begin{cases} 0 & \mathbf{V}_{\scriptscriptstyle \mathsf{GS}} \leq \mathbf{V}_{\scriptscriptstyle \mathsf{TH}} \\ \frac{\theta_{\scriptscriptstyle 2}}{\theta_{\scriptscriptstyle 1}} \mu \mathbf{C}_{\scriptscriptstyle \mathsf{OX}} \frac{\mathsf{W}}{\mathsf{L}} \big( \mathbf{V}_{\scriptscriptstyle \mathsf{GS}} - \mathbf{V}_{\scriptscriptstyle \mathsf{TH}} \big)^{\frac{\alpha}{2}} \, \mathbf{V}_{\scriptscriptstyle \mathsf{DS}} & \mathbf{V}_{\scriptscriptstyle \mathsf{GS}} \geq \mathbf{V}_{\scriptscriptstyle \mathsf{TH}} & \mathbf{V}_{\scriptscriptstyle \mathsf{DS}} < \, \theta_{\scriptscriptstyle 1} \big( \mathbf{V}_{\scriptscriptstyle \mathsf{GS}} - \mathbf{V}_{\scriptscriptstyle \mathsf{TH}} \big)^{\frac{\alpha}{2}} \\ \theta_{\scriptscriptstyle 2} \mu \mathbf{C}_{\scriptscriptstyle \mathsf{OX}} \frac{\mathsf{W}}{\mathsf{L}} \big( \mathbf{V}_{\scriptscriptstyle \mathsf{GS}} - \mathbf{V}_{\scriptscriptstyle \mathsf{TH}} \big)^{\alpha} & \mathbf{V}_{\scriptscriptstyle \mathsf{GS}} \geq \mathbf{V}_{\scriptscriptstyle \mathsf{TH}} & \mathbf{V}_{\scriptscriptstyle \mathsf{DS}} \geq \, \theta_{\scriptscriptstyle 1} \big( \mathbf{V}_{\scriptscriptstyle \mathsf{GS}} - \mathbf{V}_{\scriptscriptstyle \mathsf{TH}} \big)^{\frac{\alpha}{2}} \end{cases}$$

 $\alpha$  is the velocity saturation index,  $2 \ge \alpha \ge 1$ 

Channel length modulation ( $\lambda$ ) and bulk effects can be added to the velocity Saturation as well

#### **BSIM** model

```
.MODEL CMOSN NMOS (
                                                     LEVEL
                                                             = 49
+VERSION = 3.1
                           TNOM
                                   = 27
                                                     TOX
                                                             = 1.42E-8
+XJ
                           NCH
                                   = 1.7E17
                                                     VTHO
                                                              = 0.629035
         = 1.5E-7
+K1
         = 0.8976376
                           K2
                                   = -0.09255
                                                     ΚЗ
                                                             = 24.0984767
+K3B
         = -8.2369696
                           WΟ
                                   = 1.041146E-8
                                                     NLX
                                                             = 1E-9
+DVTOW
                           DVT1W
                                                     DVT2W
         = 0
+DVT0
         = 2.7123969
                           DVT1
                                   = 0.4232931
                                                     DVT2
                                                             = -0.1403765
+00
         = 451.2322004
                           UA
                                   = 3.091785E-13
                                                     UB
                                                             = 1.702517E-18
+UC
         = 1.22401E-11
                           VSAT
                                   = 1.715884E5
                                                     A0
                                                             = 0.6580918
+AGS
         = 0.130484
                           B0
                                   = 2.446405E-6
                                                     В1
                                                             = 5E-6
+KETA
         = -3.043349E-3
                           A1
                                   = 8.18159E-7
                                                     A2
                                                             = 0.3363058
+RDSW
         = 1.367055E3
                           PRWG
                                   = 0.0328586
                                                     PRWB
                                                             = 0.0104806
+WR
                           THIW
         = 1
                                   = 2.443677E-7
                                                     LINT
                                                             = 6.999776E-8
+XL
                                                     DWG
         = 1E-7
                           XW
                                                             = -1.256454E-8
         = 3.676235E-8
+DWB
                           VOFF
                                   = -1.493503E-4
                                                     NFACTOR = 1.0354201
+CIT
         = 0
                           CDSC
                                   = 2.4E-4
                                                     CDSCD
+CDSCB
         = 0
                           ETA0
                                   = 2.342963E-3
                                                     ETAB
                                                             = -1.5324E-4
+DSUB
         = 0.0764123
                           PCLM
                                   = 2.5941582
                                                     PDIBLC1 = 0.8187825
+PDIBLC2 = 2.366707E-3
                           PDIBLCB = -0.0431505
                                                     DROUT
                                                             = 0.9919348
                           PSCBE2 = 3.238266E-4
+PSCBE1 = 6.611774E8
                                                     PVAG
+PRT
                           UTE
                                   = -1.5
                                                     KT1
         = 0
                                                              = -0.11
+KT1L
                           KT2
                                   = 0.022
                                                     UA1
                                                              = 4.31E-9
         = -7.61E-18
+UB1
                           UC1
                                   = -5.6E-11
                                                     AT
                                                              = 3.3E4
+WL
         = 0
                           MLN
                                   = 1
                                                     WW
                                                              = 0
+WWN
         = 1
                           WWL
                                   = 0
                                                     LL
                                                              = 0
+LLN
         = 1
                           LW
                                   = 0
                                                     LWN
                                                              = 1
+LWL
         = 0
                           CAPMOD
                                   = 2
                                                     XPART
                                                              = 0.5
+CGDO
         = 2.32E-10
                           CGSO
                                   = 2.32E-10
                                                     CGBO
                                                              = 1E-9
+CJ
         = 4.282017E-4
                           PB
                                   = 0.9317787
                                                     MJ
                                                              = 0.4495867
+CJSW
         = 3.034055E-10
                           PBSW
                                   = 0.8
                                                     MJSW
                                                              = 0.1713852
+CJSWG
         = 1.64E-10
                           PBSWG
                                   = 0.8
                                                     MJSWG
                                                              = 0.1713852
+CF
         = 0
                           PVTHO
                                   = 0.0520855
                                                     PRDSW
                                                              = 112.8875816
+PK2
         = -0.0289036
                           WKETA
                                   = -0.0237483
                                                     LKETA
                                                              = 1.728324E-3
```

# **BSIM Binning Model**

- Bin on device sizes
- multiple BSIM models!

```
.MODEL CMOSN NMOS (
                                                     LEVEL
                                                             = 49
+VERSION = 3.1
                           TNOM
                                   = 27
                                                     TOX
                                                             = 1.42E-8
+XJ
         = 1.5E-7
                           NCH
                                   = 1.7E17
                                                     VTHO
                                                             = 0.629035
+K1
         = 0.8976376
                           K2
                                   = -0.09255
                                                     K3
                                                             = 24.0984767
+K3B
         = -8.2369696
                           WΟ
                                   = 1.041146E-8
                                                     NLX
                                                             = 1E-9
+DVTOW
         = 0
                           DVT1W
                                   = 0
                                                     DVT2W
                                                             = 0
+DVT0
         = 2.7123969
                           DVT1
                                   = 0.4232931
                                                     DVT2
                                                             = -0.1403765
+00
         = 451.2322004
                           UA
                                   = 3.091785E-13
                                                     UB
                                                             = 1.702517E-18
+UC
         = 1.22401E-11
                           VSAT
                                   = 1.715884E5
                                                     A0
                                                             = 0.6580918
+AGS
         = 0.130484
                           B0
                                   = 2.446405E-6
                                                     B1
                                                             = 5E-6
+KETA
         = -3.043349E-3
                                   = 8.18159E-7
                                                     A2
                                                             = 0.3363058
+RDSW
         = 1.367055E3
                           PRWG
                                   = 0.0328586
                                                     PRWB
                                                             = 0.0104806
+WR
         = 1
                           THIW
                                   = 2.443677E-7
                                                     LINT
                                                             = 6.999776E-8
+XL
         = 1E-7
                           XW
                                                     DWG
                                                             = -1.256454E-8
+DWB
         = 3.676235E-8
                           VOFF
                                   = -1.493503E-4
                                                     NFACTOR = 1.0354201
+CIT
         = 0
                           CDSC
                                   = 2.4E-4
                                                     CDSCD
                                                             = 0
                                                     ETAB
                                                             = -1.5324E-4
+CDSCB
         = 0
                           ETA0
                                   = 2.342963E-3
                           PCLM
+DSUB
         = 0.0764123
                                   = 2.5941582
                                                     PDIBLC1 = 0.8187825
+PDIBLC2 = 2.366707E-3
                           PDIBLCB = -0.0431505
                                                     DROUT
                                                             = 0.9919348
+PSCBE1 = 6.611774E8
                           PSCBE2
                                   = 3.238266E-4
                                                     PVAG
                                                             = 0
+PRT
                           UTE
                                   = -1.5
                                                     KT1
                                                             = -0.11
         = 0
+KT1L
         = 0
                           KT2
                                   = 0.022
                                                     UA1
                                                             = 4.31E-9
+UB1
         = -7.61E-18
                           UC1
                                   = -5.6E-11
                                                     AT
                                                             = 3.3E4
+WL
                           WLN
                                                     WW
+WWN
         = 1
                           WWL
                                   = 0
                                                     _{\rm LL}
                                                             = 0
+LLN
         = 1
                           LW
                                   = 0
                                                     LWN
                                                             = 1
                           CAPMOD
+LWL
         = 0
                                   = 2
                                                     XPART
                                                              = 0.5
+CGDO
         = 2.32E-10
                           CGSO
                                   = 2.32E-10
                                                     CGBO
                                                             = 1E-9
+CJ
         = 4.282017E-4
                           PB
                                   = 0.9317787
                                                     MJ
                                                             = 0.4495867
+CJSW
         = 3.034055E-10
                           PBSW
                                                     MJSW
                                                             = 0.1713852
                                   = 0.8
+CJSWG
                           PBSWG
                                                     MJSWG
                                                             = 0.1713852
         = 1.64E-10
                                   = 0.8
+CF
         = 0
                           PVTHO
                                                     PRDSW
                                                             = 112.8875816
                                   = 0.0520855
+PK2
         = -0.0289036
                           WKETA
                                   = -0.0237483
                                                     LKETA
                                                             = 1.728324E-3
```

With 32 bins, this model has 3040 model parameters!

#### **BSIM Corner Models**

- Often 4 corners in addition to nominal TT, FF, FS, SF, and SS

TT: typical-typical

FF: fast n, fast p

FS: fast n, slow p

SF: slow n, fast p

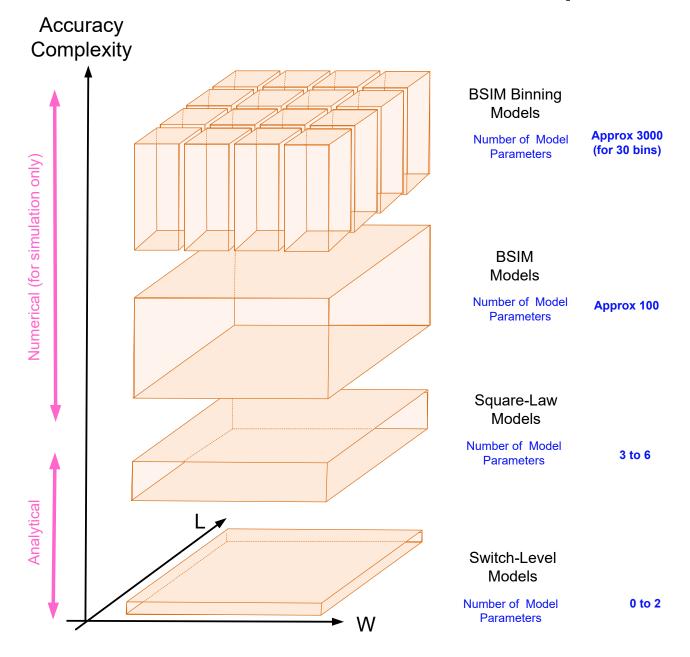
SS: slow n, slow p

- five different BSIM models!

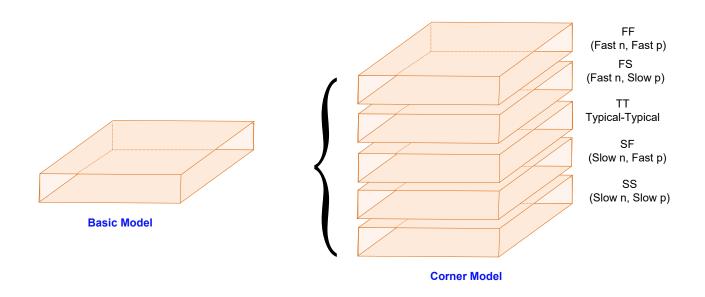
```
LEVEL
.MODEL CMOSN NMOS (
                                                               = 49
+VERSION = 3.1
                            TNOM
                                    = 27
                                                       TOX
                                                               = 1.42E-8
+XJ
                            NCH
                                    = 1.7E17
                                                      VTHO
                                                               = 0.629035
         = 1.5E-7
+K1
                            K2
         = 0.8976376
                                    = -0.09255
                                                      ΚЗ
                                                               = 24.0984767
+K3B
                                                       NLX
                                                               = 1E-9
         = -8.2369696
                            W0
                                    = 1.041146E-8
+DVTOW
                            DVT1W
                                                      DVT2W
         = 0
                                    = 0
                                                               = 0
+DVT0
         = 2.7123969
                            DVT1
                                    = 0.4232931
                                                      DVT2
                                                               = -0.1403765
+00
         = 451.2322004
                                    = 3.091785E-13
                                                       UΒ
                                                               = 1.702517E-18
                            UA
+UC
                            VSAT
         = 1.22401E-11
                                    = 1.715884E5
                                                               = 0.6580918
         = 0.130484
                                                               = 5E-6
+AGS
                            B0
                                    = 2.446405E-6
                                                      В1
                                                      A2
+KETA
         = -3.043349E-3
                            A1
                                    = 8.18159E-7
                                                               = 0.3363058
+RDSW
         = 1.367055E3
                                                       PRWB
                            PRWG
                                    = 0.0328586
                                                               = 0.0104806
                            THIW
+WR
                                    = 2.443677E-7
                                                      LINT
                                                               = 6.999776E-8
                                    = 0
                                                      DWG
+XL
         = 1E-7
                            XW
                                                               = -1.256454E-8
+DWB
         = 3.676235E-8
                            VOFF
                                    = -1.493503E-4
                                                      NFACTOR = 1.0354201
+CIT
         = 0
                            CDSC
                                    = 2.4E-4
                                                       CDSCD
+CDSCB
         = 0
                            ETA0
                                    = 2.342963E-3
                                                       ETAB
                                                               = -1.5324E-4
+DSUB
         = 0.0764123
                            PCLM
                                    = 2.5941582
                                                       PDIBLC1 = 0.8187825
+PDIBLC2 = 2.366707E-3
                            PDIBLCB = -0.0431505
                                                       DROUT
                                                               = 0.9919348
+PSCBE1
         = 6.611774E8
                            PSCBE2
                                    = 3.238266E-4
                                                       PVAG
+DET.TA
         = 0.01
                            RSH
                                    = 83.5
                                                       MORMOD
 +PRT
           = 0
                             UTE
                                     = -1.5
                                                        KT1
                                                                = -0.11
 +KT1L
                             KT2
                                     = 0.022
                                                                = 4.31E-9
          = 0
                                                        UA1
 +UB1
          = -7.61E-18
                             UC1
                                     = -5.6E-11
                                                        AΤ
                                                                = 3.3E4
 +WL
                             WLN
                                                        WW
          = 0
                                     = 1
                                                                = 0
 +WWN
                             WWI.
                                                                = 0
          = 1
                                                        LL
 +LLN
          = 1
                             LW
                                     = 0
                                                        LWN
                                                                = 1
 +LWL
                                                                = 0.5
          = 0
                             CAPMOD
                                     = 2
                                                        XPART
 +CGDO
                                     = 2.32E-10
                                                                = 1E-9
          = 2.32E-10
                             CGSO
                                                        CGBO
 +CJ
                                     = 0.9317787
          = 4.282017E-4
                             PB
                                                        ΜJ
                                                                = 0.4495867
 +CJSW
                             PBSW
                                     = 0.8
                                                        MJSW
          = 3.034055E-10
                                                                = 0.1713852
 +CJSWG
          = 1.64E-10
                             PBSWG
                                     = 0.8
                                                        MJSWG
                                                                = 0.1713852
          = 0
 +CF
                             PVTH0
                                     = 0.0520855
                                                        PRDSW
                                                                = 112.8875816
 +PK2
                             WKETA
                                                        LKETA
          = -0.0289036
                                     = -0.0237483
                                                                = 1.728324E-3
```

With 4 corners, this model has 475 model parameters!

#### Hierarchical Model Comparisons



#### **Corner Models**



Applicable at any level in model hierarchy (same model, different parameters)

Often 4 corners (FF, FS, SF, SS) used but sometimes many more

Designers must provide enough robustness so good yield at all corners



Stay Safe and Stay Healthy!

## **End of Lecture 17**